

Green

Dart Aerospace Ltd.

Date: Tuesday, 24/02/2009 10:14:14 AM  
 User: Melanie Fauteux

## Process Sheet

TULMAR

Customer	: CU-DAR001 Dart Helicopters Services				Drawing Name	: COVER PLATE		
Job Number	: 46056				Part Number	: PB6743001181		
Estimate Number	: 13394				Drawing Number	: B6743001 PAGE29		
P.O. Number	:				Project Number	: N/A		
This Issue	: 24/02/2009 S.O. No. :				Drawing Revision	: B1 C PRELIM 09.02.24		
Prsht Rev.	: NC				Material	:		
First Issue	: / / Type : SMALL /MED FAB				Due Date	: 03/03/2009 Qty: 12 Um: Each		
Previous Run	: 44994							
Written By	:							
Checked & Approved By	: MF 09-02-24							
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec							

## Additional Product

PRELIMINARY ISSUE

Job Number:



09.02.24

Seq. #:	Machine Or Operation:	Description :
1.0	TM2024T3S032	2024-T3 .032 sheet
		Comment: Qty.: 1.1101 sf(s)/Unit Total : 13.3207 sf(s) 2024-T3 Sheet 0.032" batch: 10778
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: Prelim Prog Rev: Prelim ****grain direction along 7.25" **** 2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK
		69.02.27 (12) ENGINEERING APPROVAL 09.02.24
5.0	BRAKE NC	NC BRAKE
		Comment: NC BRAKE Bend as per Dwg B67-43001
		09.03.02 (12)

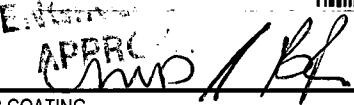
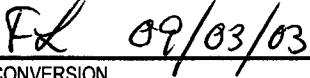
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: COVER PLATE
Job Number: 46056		Part Number: PB6743001181
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC5 	INSPECT WORK TO CURRENT STEP <b>ENGINEERING APPROVAL</b>  09.03.02
Comment: INSPECT WORK TO CURRENT STEP		
7.0	HAND FINISHING1 	HAND FINISHING RESOURCE #1  09/03/03 (X2)
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 		
8.0	POWDER COATING 	POWDER COATING m/18144 
Comment: POWDER COATING Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 START TIME: 1:15 OVEN TEMPERATURE: 320° FINISH TIME: 1:45  09/03/03 (12)		
9.0	QC3 	INSPECT POWDER COAT/CHEMICAL CONVERSION  MF 09-03-03 (12)
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		
10.0	PACKAGING 1 	PACKAGING RESOURCE #1 P/0.8192. (C) 09/03/03 (12) 
Comment: PACKAGING RESOURCE #1 Identify with Dart P/N and B/N using a permanent fine point marker on the bottom side of the part		
11.0	QC5 	INSPECT WORK TO CURRENT STEP M 09/03/03 
Comment: INSPECT WORK TO CURRENT STEP		
12.0	PG 	PURCHASING 
Comment: PURCHASING SEND TO TALMAR FOR FOAM AND FABRIC P/0.8196 (C) 09/03/03 (12)		
13.0	PACKAGING 1 	PACKAGING RESOURCE #1 L/03/6 (12)
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER PLATE

Job Number: 46056

Part Number: PB6743001181

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC6

DIMENSIONAL CHECK



NP 09/03/24



Comment: DIMENSIONAL CHECK

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: STY37

10/03/24 8<sup>th</sup>

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/09/16 8<sup>th</sup>

Job Completion



POSITIVE RECALL  
EFFECTIVE 09.02.24  
RELEASED AUTH  
DATE 09.03.24

MF 09-03-25

09.03.30  
Per ECN #10-56A  
10.06.14.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	46056
Description: Cover Plate	Part Number:	B67-43001-181
Inspection Dwg: B67-43001 Rev: B4 C PRELIM	09.02.14	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	M. M.
Date:	09.02.25

**Audited by:** *[Signature]*

<b>Prototype Approval:</b>	N/A
<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	08.05.20	New Issue	KJ/DD	

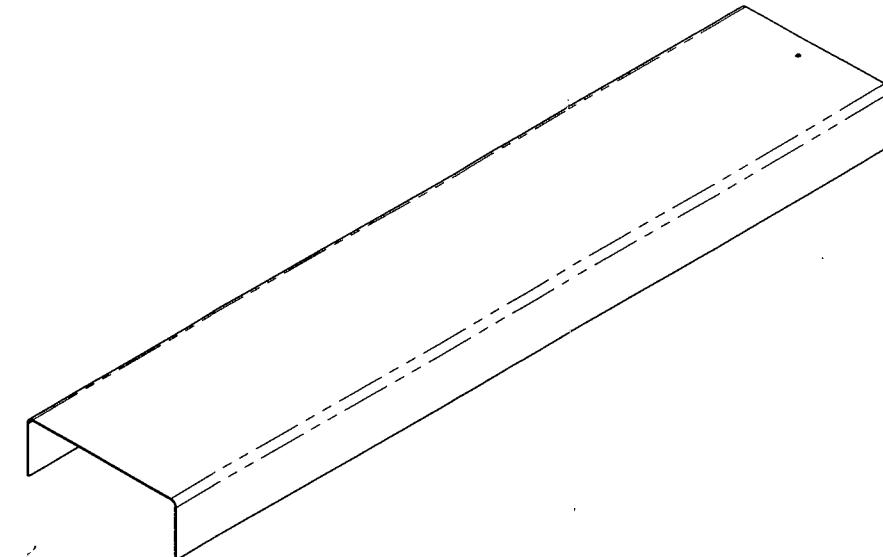
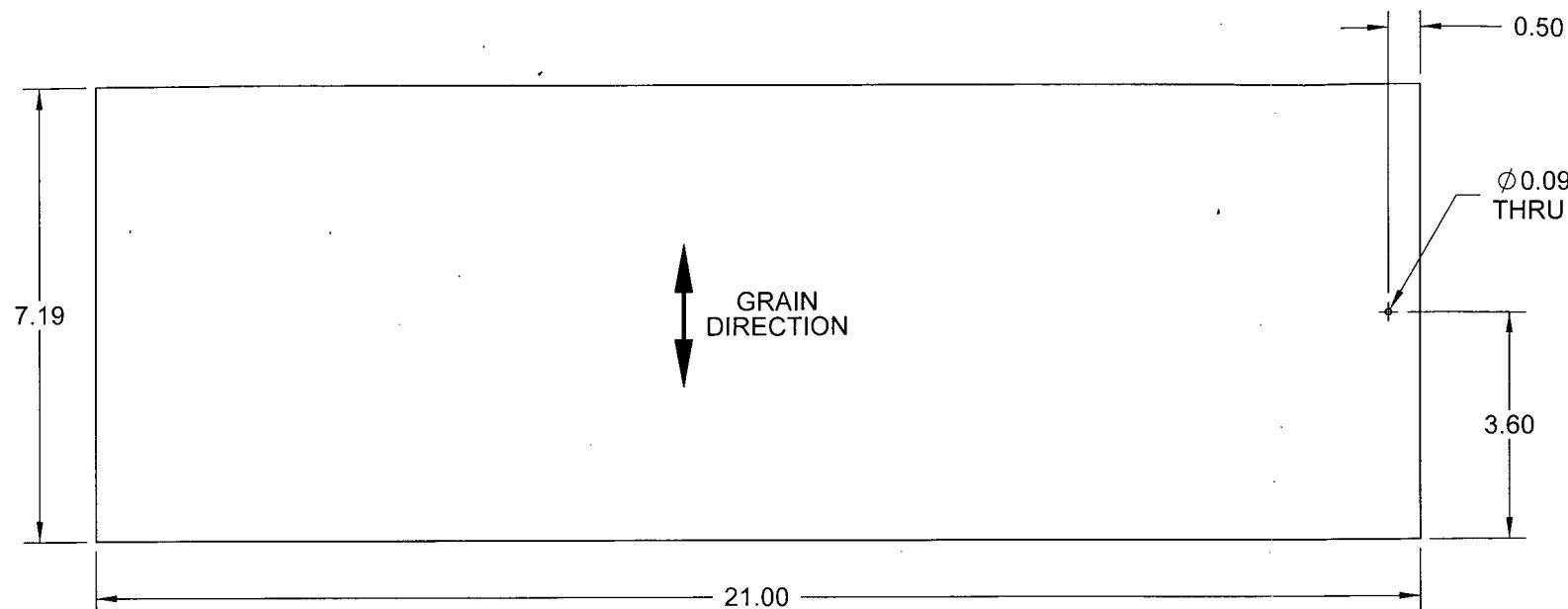
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

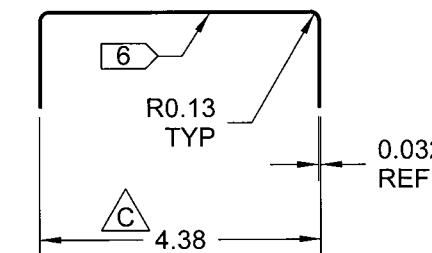
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**B67-43001-181 COVER PLATE**



**PRELIMINARY ISSUE**

04.02.23

**NOTES:**  
 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.032 THICK  
 PER AMS-QQ-A-250/4 OR AMS 4037  
 REF. DART SPEC. M2024T3S.032

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
 POWDER COAT GREEN SANTEX (4.3.5.8) PER DART QSI 005 4.3

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N "B67-43001-181" USING FINE POINT PERMANENT INK MARKER

7) WEIGHT: 0.47 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043; 4.38 WAS 4.25. FOR PREVIOUS REVISIONS, REFER TO PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.			MB	09.02.23
REV.	DESCRIPTION			BY	DATE
DESIGN	DART AEROSPACE LTD			HAWKESBURY, ONTARIO, CANADA	
DRAWN				DRAWING NO.	
CHECKED				B67-43001-181	
MFG. APPR.				REV. C	
APPROVED				SHEET 1 OF 1	
DE APPR.	TITLE			SCALE	
DATE	COVER PLATE			NTS	
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**FAXED  
7/5/08**

# **CLIFTON**

## **Adhesive, Inc.**

**Industrial Adhesives & Coatings**

Date: 11/4/08

Shipper #: 11489

### **Certificate of Compliance**

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive,  
lot number (s) 08-294 was shipped to you on 11/4/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 10/20/08 against your Purchase Order # 14986-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 10/20/09

This letter certifies that 5 x quart cans of CATUR Accelerator,  
Lot number 08-305 was shipped to you on 11/4/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 10/31/08 against your Purchase Order # 14986-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 10/31/09

Sincerely,

Daniel Constantino  
Quality Assurance Mgr/ISO Coordinator

**Burgess Place - Wayne, NJ 07470 USA**  
**Phone: 973-694-0845 - Fax: 973-694-5678**  
**[www.cliftonadhesive.com](http://www.cliftonadhesive.com)**

7/22/24 B



# J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 9, 2008

**Fax To: Tulmar Safety Systems**

**Fax: 613-632-2030**

**Attention: Sandra Nadeau**

**Fax From: Sharon James**

**EDMONTON**  
**HEAD OFFICE**  
12122 - 68 Street  
Edmonton, AB T5B 1R1  
Canada  
Phone: (780) 474-5721

## Certificate of Conformance

**Re: PO 14881-00 for Oxford 7 Black**

The goods shipped on P/O 14881-00 are as per sampled goods. Specification as follows:  
As per mill documentation:

**Oxford** is in compliance with the following standards:

**TORONTO**  
6300 Kenway Drive  
Mississauga, ON L5T 2N3  
Canada

**Width:** Product is 58 Inches Wide.

**Roll Size:** Average Roll Length is 75 Yards.

**Weight:** Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

**Content:** 100% Nylon

**Coating:** Product has a Polyurethane Coating {approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.)}

**CALGARY**  
2nd Floor, 337 - 17 Avenue SW  
Calgary, AB T2S 0A5  
Canada

**Denier:** Yarn is 420 Denier.

**Thread Count:** Construction is 62 x 38 Threads per Square Inch

**Protective Finish:** Product is Water Repellent.

**Hydro Resist:** AATCC 127 (Suter): Average 800 mm

**Manufacture Date:** 08/06/08

**Lot Number:** 35896

**Sincerely:**

**J. Ennis Fabrics Ltd.**

*S James*

**MONTRÉAL**  
9280 boulevard du Golf  
Anjou, QC H1J 3A1  
Canada

**Sharon James**  
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135

French: 1-888-66-ENNIS

[www.jennisfabrics.com](http://www.jennisfabrics.com)

TSS # 1495/14

P. 2

NO. 355

J ENNIS FABRICS LTD

OCT. 9. 2008 1:09PM

frmGovernment

Page 1 of 2



**American & Efird Inc.  
Post Office Box - 507  
Mount Holly, NC -28120**

**Test Report**

Date : 1/26/2009

QLL No. 844

Mfg. Date : 1/12/2009

Lot Id : 566518

Quantity: 16.9

Product : Tex 90 BONDED 'Z' NYLON FILAMENT Black AA 63002 16 OZ

Specification : VT295E TPII CLA F BT92N4

Customer Order Number : 15245-00

Plys (Visual) : 4

Customer : Tulmar Safety

Twist Direction : Z

Shipped To : Tulmar Safety

A&E Color : 63002 Black  
AA

Characteristic	Test1	Test2	Test3	Test4	Test5	Average	Minimum	Maximum
Strength #1 (Pound)	15.2	15.3	14.8	15.3	15.3			
Strength #2 (Pound)	15	14.9	15	15.1	15.1			
Average Strength (Pound)						15.1	11.8	
Elongation #1 (Percent)	21.9	22.4	21.3	22.3	22.1			
Elongation #2 (Percent)	21.8	21.5	22.3	21.9	21.7			
Average Elongation (Percent)						21.9	26	
Twist S #1 (Turns per inch)	12.3							
Twist S #2 (Turns per inch)	12.3							
Average Twist S (Turns per inch) Initial Twist						12.3		
Twist Z #1 (Turns per inch)	8.2							
Twist Z #2 (Turns per inch)	8.2							
Average Twist Z (Turns per inch) Final Twist						8.2	5.5	
Yield #1 (Yards/Pound)	4077.2							
Yield #2 (Yards/Pound)	4126.1							
Average Yield (Yards/Pound)						4101.6	3600	5200

Shade Evaluation : GOOD  
 Laundering : GOOD  
 Perspiration : GOOD

frmGovernment

Page 2 of 2

Wet Dry Cleaning :	GOOD
Light Test :	GOOD

I certify that the above test were performed under my supervision and in accordance with the specification test requirements and that the reported test results are true, valid and applicable to the samples tested. I further certify that these samples were the only samples tested from the lot of components identified above.

Signed : *John D. Murphy*  
Testing Director

**Note:** This Certificate of Compliance is the property of American & Efird Inc. and may not be reproduced except in its entirety.

E.F. Walter Inc.	<b><u>CERTIFICAT DE CONFORMITÉ</u></b> <b><u>CERTIFICATE OF COMPLIANCE</u></b>		Approved <u>JR</u> Date <u>1/3/02</u>
Revision # 0	Revision date: January 30, 2002	Doc # F.7.5.5.A	Page 1 of 1

**VENDU À**  
**SOLD TO** 6048  
TULMAR SAFETY SYSTEMS INC.  
1123 CAMERON STREET  
HAWKESBURY ONT  
K6A 2B8

**FOURNISSEUR**  
**VENDOR** E.F. WALTER INC.  
5000 HICKMORE  
ST. LAURENT, PQ  
H4T 1K6

Commande / Order # 10280  
 Notre / Our Reference # 37736

Nous certifions par la présente que la totalité du matériel inscrit ci-dessous a été inspecté et vérifié et est conforme aux devis et aux normes mentionnés sur votre commande.

We hereby certify that all of the material listed below has been inspected and tested and conforms to the drawings and / or specifications stated on your purchase order.

Item	Quantité Quantity	Piece # Part #	Description
742050004	10.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/2" X 42" X 72' (NO SKIN) ASTM D1056 2A2
742012002	5.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2
			FLAME RESISTANCE
			SERVICE TEMP -40 DEG F TO +200 DEG F

Signé  
Signed

  
July 15, 2002

RS #1637-001/01 (6)

E.F. Walter Inc.	<b>CERTIFICAT DE CONFORMITÉ CERTIFICATE OF COMPLIANCE</b>		Approved <b>JR</b> Date <b>1/3/02</b>
Revision # 0	Revision date: January 30, 2002	Doc # F.7.5.5.A	Page 1 of 1

VENDU À  
SOLD TO 6048  
TULMAR SAFETY SYSTEMS INC.  
1123 CAMERON STREET  
HAWKESBURY ONT  
K6A 2B8

Date : 09/09/2008

FOURNISSEUR  
VENDOR E.F. WALTER INC.  
180 BARTOR ROAD  
TORONTO, ONTARIO  
M9M 2W6

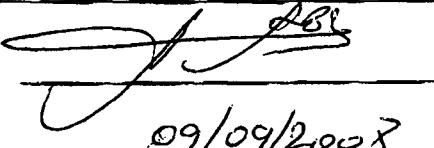
Commande / Order # 14649-00  
 Notre / Our Reference # 55968

Nous certifions par la présente que la totalité du matériel inscrit ci-dessous a été inspecté et vérifié et est conforme aux devis et aux normes mentionnés sur votre commande.

We hereby certify that all of the material listed below has been inspected and tested and conforms to the drawings and / or specifications stated on your purchase order.

Item	Quantité Quantity	Pièce # Part #	Description
742050005	8.000 PCS	# 1637-001	SPONGE NEOPRENE BLACK SC42 TRIMMED NO SKIN (1/2" x 54" x 72") ASTM D1056, 2A2
			LOT # 75570 MANUFACTURING DATE: Sept. 5, 2008

Signé  
Signed



09/09/2008

TSC # 1637-001 102

# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : XOTULSAF1123HAW  
email: info@tulmar.com

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

# COPY

Packing Slip No.

**31826**

Ship Date

6-Mar-09

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order number	Sales order date	Account number	Account manager
PO number		CDART100	Barney Bangs
Item No.	Quantity ordered	UOM	Qty Shipped/Returned
Description			Quantity on back order
22836	17-Feb-09	CDART100	Barney Bangs
PO00008196		Ship Via	PPD/COL
		Pick-Up	
8421-103	12	EA	12
Dart Blade Fold Kit - Pad #4/ Drawing No: (Ref B67-43001-181 Rev B1) DWG Rev: A			
<b>Lot No:</b> BATCH0000000005	Qty: 12		

Shipper

Date: MAR 06 2009

## Certificate of Conformance

Not Applicable

I hereby certify that the items listed hereon have been inspected/tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file and can be made available upon request. If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

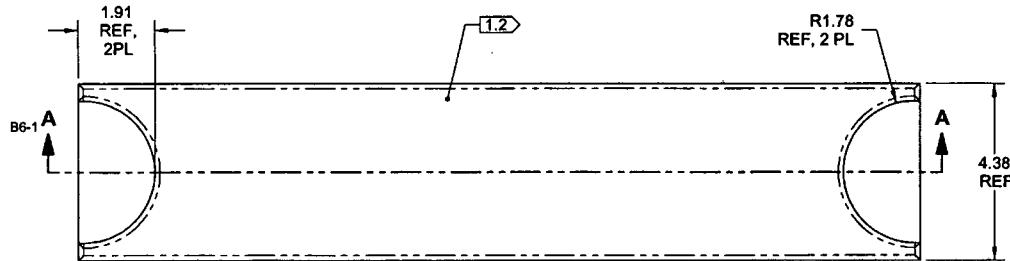
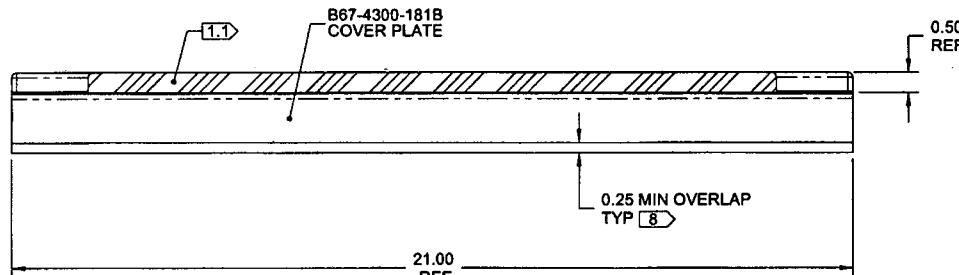
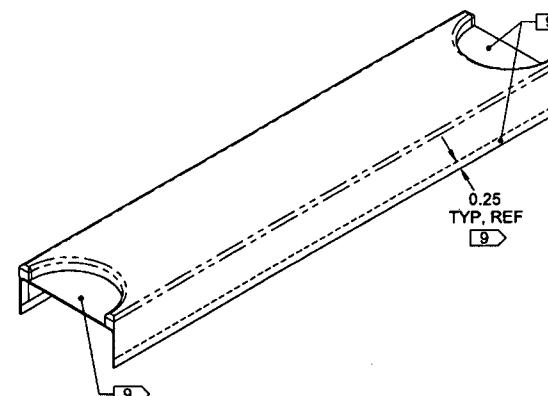
Authorized Inspector

Lorraine Le liberte

Date: 03/06/2009

8 7 6 5 4 3 2 1

ITEM	QTY	P/N	DESCRIPTION
1	X	B67-43001-181	COVER PLATE ASSEMBLY
2	1	B67-43001-181B	COVER PLATE
3	A/R	1673-001	SEE NOTE 1.1
4	A/R	1495	SEE NOTE 1.2
5	A/R	LA4009	SEE NOTE 1.3

**B67-43001-181 COVER PLATE ASSEMBLY****SECTION A-A B6-1****NOTES:**

- 1) MATERIAL:
  - 1.1) FOAM: ETHYLENE PROPYLENE NEOPRENE SBR CLOSED-CELL, FLAME RETARDANT, 0.50 THICK, PER ASTM D1056 2A2, SERVICE TEMP -40°F TO +200°F, COLOUR: BLACK  
REF. TULMAR P/N 1637-001
  - 1.2) FABRIC: 100% 420 DENIER NYLON, MIN THREAD COUNT 35X35, POLYURETHANE COATED ONE SIDE, COLOUR: BLACK  
REF. TULMAR P/N 1495
  - 1.3) ADHESIVE: URETHANE WITH CATALYST, TWO PART, CLIFTON LA4009
- 2) FINISH: BOND NEOPRENE TO COVER PLATE USING ADHESIVE. COVER WITH DENIER AS SHOWN.
- 3) TOLERANCES: PER TABLE 1 (ZN A3-1) UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.78 lbs REF
- 8) DENIER NYLON TO BE BONDED ALL AROUND INNER SIDES OF PLATE
- 9) DENIER NYLON TO BE BONDED TO PLATE ON OUTER SIDE

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018, QSI 043 AND TULMAR SAFETY SYSTEMS INC'S MANUFACTURING PROCESS AND TOLERANCES ON FABRIC; 4.38 WAS 4.25. FOR PREVIOUS REVISIONS, REFER TO SHEETS 10 AND 29 OF PREMIER AVIATION DRAWING NO. B67-43001. REASON: SEE PAR#09-011.	MB	10.04.27
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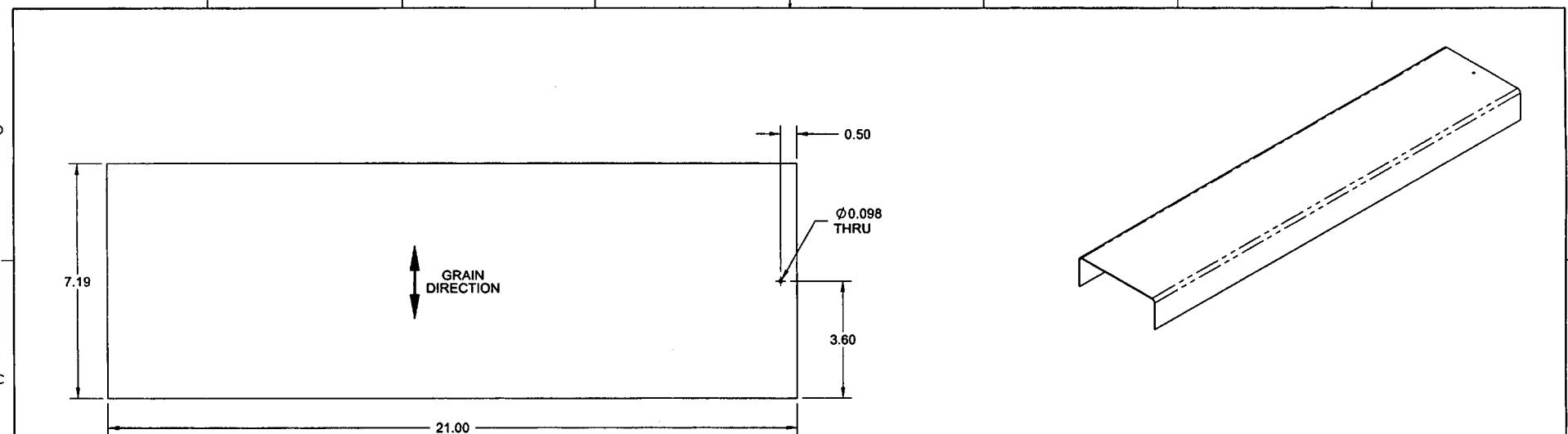
REV.	DESCRIPTION	BY	DATE
DESIGN	R/W	DART AEROSPACE LTD	
DRAWN	N	HAWKSLEY, ONTARIO, CANADA	

TABLE 1		3
TOLEANCES ON FABRIC (PARTS AND ASSEMBLIES)	CHECKED	REV. C
	MFG. APPR.	SHEET 1 OF 2
±1/8: DIMS <2 ±1/4: DIMS 2 TO <10 ±1/2: DIMS 10 TO <20 ±9/64: DIMS 20 TO <40 ±1.5%: DIMS EQUAL TO OR > 40	APPROVED	
	DE APPR.	COVER PLATE
	DATE	10.04.27

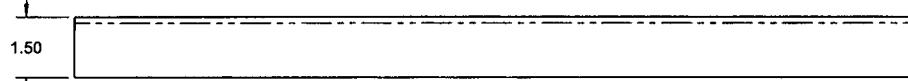
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8 7 6 5 4 3 2 1

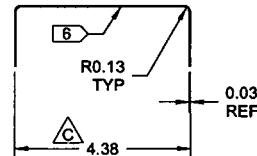
RELEASED  
2010-09-16  
MP  
46056



**B67-43001-181F FLAT PATTERN**



**B67-43001-181B BENDING DETAIL**  
(MAKE FROM B67-43001-181F)



NOTES:  
 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.032 THICK  
 PER AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209  
 REF. DART SPEC. M2024T3S.032

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
 POWDER COAT GREEN SANDEX (4.3.5.8) PER DART QSI 005 4.3  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: IDENTIFY WITH DART P/N "B67-43001-181B" AND B/N "BXXXXX" USING FINE POINT PERMANENT INK MARKER  
 7) WEIGHT: 0.48 lbs

DESIGN	R/W	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>TP</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>TP</i>	DRAWING NO. <b>B67-43001-181</b>	
MFG. APPR.	<i>TP</i>	REV. C	SHEET 2 OF 2
APPROVED	<i>TP</i>	TITLE <b>COVER PLATE</b>	SCALE NTS
DE APPR.	N/A	DATE <b>10.04.27</b>	

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**RELEASED**  
2010-09-16  
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